


MAATS TECH LIMITED	HEAD OFFICE: MICHELDEVER TEL. 01962 774 986		Material: -	<b>Assembly Torques</b>  Size Nm M10 50 M12 80 M16 200 M20 350 M24-M36 500	<b>General Tolerances</b>  Fabrication: ± 1.0mm up to 500mm ± 1.5mm up to 2000mm ± 2.0mm above 2000mm  Machining: ± 0.1mm up to 500mm ± 0.2mm above 500mm  These tolerances DO NOT apply to assembly drawings	Drawn by: M. Lloyd				Ship (or Project): HHI-SY-HCV600	Client: HHI-HCV	
	ENGINEERING OFFICE: GLOUCESTER TEL. 01452 546 570		Approx. Weight: SEE NOTES			Checked by: N. Dalton				Client Drawing Ref:		
	NAVAL ARCH. OFFICE: SUNDERLAND TEL. 01915 561 046		Parent Drawing No: -			REMOVE ALL BURRS & SHARP EDGES				Drawing Status: <b>MANUFACTURE</b>	Rev: <b>A</b>	
	ENQUIRIES@MAATS.CO.UK	Native Format: Inventor	All dimensions in mm and degrees				A	02/02/2015	ML			Title/Description: <b>PILLAR LIFTING DRAWING</b>
	MTL-FOR 017 REV 7-DETAIL	CONFIDENTIAL. This drawing is issued for the purposes requested only and on the understanding the recipient will keep its content(s) shown in this drawing are the design right property of MAATS Tech Ltd. and shall not be reproduced without permission.					Rev:	Date:	Des:			
				IF IN DOUBT, ASK DO NOT SCALE			For full drawing history and record of revisions, see drawing register: P3246-721-00			MAATS Drawing No: <b>P3246-209-00</b>	Sheet 1 of 1	