



3-POINT LIFT
ENSURE LOAD RINGS ARE FITTED
IN THE CORRECT POSITION FOR
LIFTING POINTS 1 & 2

4 POINT LIFT REMOVED AT REV [B]

MAATS
TECH LIMITED

HEAD OFFICE: MICHELDEVER
TEL 01962 774 986
ENGINEERING OFFICE: GLOUCESTER
TEL 01452 546 570
NAVAL ARCH. OFFICE: SUNDERLAND
TEL 01915 561 046
ENQUIRIES@MAATS.CO.UK

MTL-FOR 017 REV 7-DETAIL



Material: -
Approx. Weight: SEE NOTES
Parent Drawing No:
Native Format: Inventor All dimensions in mm and degrees
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Assembly Torques
Size Nm
M10 50
M12 80
M16 200
M20 350
M24-M36 500

These values apply unless otherwise stated

General Tolerances
Fabrication:
± 1.0mm up to 500mm
± 1.5mm up to 2000mm
± 2.0mm above 2000mm
Machining:
± 0.1mm up to 500mm
± 0.2mm above 500mm
These tolerances DO NOT apply to assembly drawings

Drawn by: M. Lloyd

Checked by: N. Dalton

REMOVE ALL BURRS & SHARP EDGES

IF IN DOUBT, ASK
DO NOT SCALE

Rev:	Date:	Des:
B	16/01/2015	ND
A	18/08/2014	ML
For full drawing history and record of revisions, see drawing register: P3246-721.00		

Ship (or Project): HHI-SY-HCV600

Client: HHI-HCV

Client Drawing Ref:

Drawing Status: **MANUFACTURE**

Title/Description: **ARM TRANSPORT & LIFTING**

MAATS Drawing No: **P3246-205-00**

Sheet 3 of 4

Rev: **B**