



Tel. direct: +41 22 791 4530  
Fax direct: +41 22 791  
E-mail : [hombachj@who.int](mailto:hombachj@who.int)

In reply please  
refer to:

Your reference:

Professor Soejitno Soedjatmiko  
Member, Indonesian TAGI  
Indonesia ITAGI office, C/o DG- CDC  
Ministry of Health  
Jakarta  
Indonesie

01 October 2018

Dear Prof Soedjatmiko,

**Strategic Advisory Group of Experts (SAGE) on Immunization meeting  
Room 2, Centre International de Conference, Geneva, Switzerland  
23 - 25 October 2018**

In your capacity as a member of the Indonesian TAGI, I have pleasure in inviting you to attend as an observer, the meeting of the Strategic Advisory Group of Experts (SAGE) on Immunization that will take place in meeting room 2 of the *Centre International de Conférences* (CICG) in Geneva, Switzerland from 23 - 25 October 2018. Please note that we are also organising a NITAGs side meeting to take place on 25 October at the same venue in room 18.

The working language of these meetings will be English. A draft agenda for SAGE is herewith attached for your information and SAGE meeting documents will be made available to you at the meeting venue. The agenda for NITAGs retreat will be sent to you later.

Please note that it is mandatory to register for SAGE meeting if you plan to attend. An email with registration information is herewith attached. Please use the information in that email to register for the meeting.

WHO will be responsible for your return travel expenses from the city of departure to Geneva and back, by the cheapest route in economy class and a subsistence allowance will be paid for the duration of your attendance at the meeting plus travel time. Please refer to the attached Annex 1 (Information to participants) for further information on travel & flight bookings, vaccination, visa requirements and for accommodation.

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ENCLS: (as mentioned)

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Should you require further details on the technical content of the meeting, please contact Ms Louise Henaff, tel. +41 22 7914530, e-mail: [hombachj@who.int](mailto:hombachj@who.int). Enquiries regarding administrative details should be directed to Ms Catherine Kiorei Corsini, [corsinic@who.int](mailto:corsinic@who.int).

We hope that it will be possible for you to attend these meetings and look forward to receiving your acceptance of this invitation.

Yours sincerely,



Dr Martin Friede  
Director a.i.  
Immunization Vaccines and Biologicals