


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
...	...	...	...

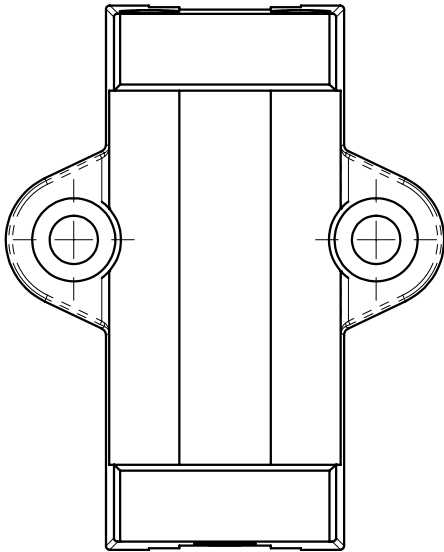
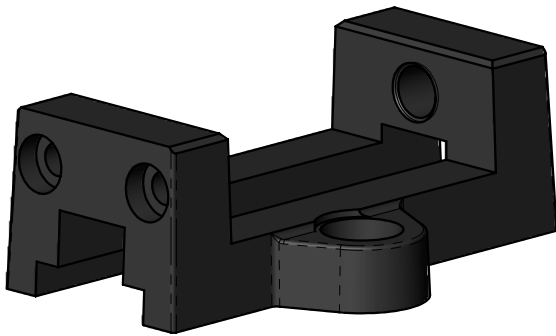
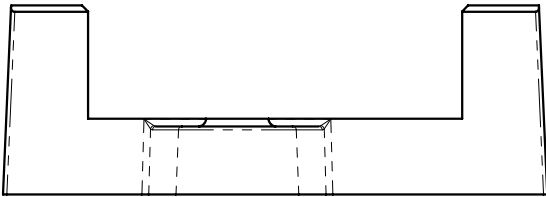
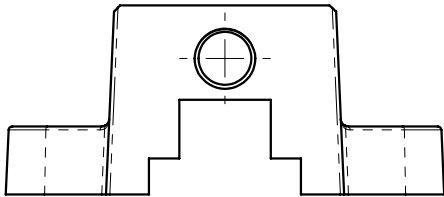
NOTES:  
1. UNIMAT MK.4, CAST IRON BED, CONVEX ROUND

10	A2A070020	T-SLOT NUT, UNIMAT DB/SL	UNIMAT	2
9		SCREW, M4x10.0, CHEESE HEAD, SLOTTED, STEEL, PLAIN	COMMERCIAL	2
8		SCREW, M6x12, HSC, BLACK OXIDE	COMMERCIAL	2
7		SCREW, M5x8.0, FLAT HEAD, SLOTTED, PLAIN	COMMERCIAL	1
6		DOWEL PIN, 2.5x20.0, STEEL., PLAIN	COMMERCIAL	1
5	A2Z310050	CLAMPING VISE, SPINDLE, UNIMAT DB/SL	UNIMAT	1
4	A2Z310040	CLAMPING VISE, FIXED JAW, UNIMAT DB/SL	UNIMAT	1
3	A2Z310030	CLAMPING VISE, PLATE, UNIMAT DB/SL	UNIMAT	1
2	A2Z310020	CLAMPING VISE, MOVING JAW, UNIMAT DB/SL	UNIMAT	1
1	A2Z310010	CLAMPING VISE, BODY, UNIMAT DB/SL	UNIMAT	1
ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY.

MASS: 310.040 grams		PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: MILLIMETERS		JOB NO: UNI		 WWW.CNCWINGS.COM	
		DRAWN: R.GARGULAK	DATE:		
TOLERANCES ARE: X $\pm$ 0.5 .X $\pm$ .1 X° $\pm$ 1° .XX $\pm$ .05 .XXX $\pm$ .008		DESIGNED:	DATE: 01/04/2013	TITLE: CLAMPING VISE	
		CHECKED:	DATE:		
MATERIAL: SEE NOTES		APPROVED:	DATE:	SIZE: B	FSCM No.
BOM				DRAWING NUMBER: DB1010 (A2Z310)	
FINISH: NONE		APPLICATION: N/A		SCALE 1:1	RELEASE DATE: N/A
SIMILAR TO: N/A				SHEET: 1 OF 3	

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
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
...	...	...	...



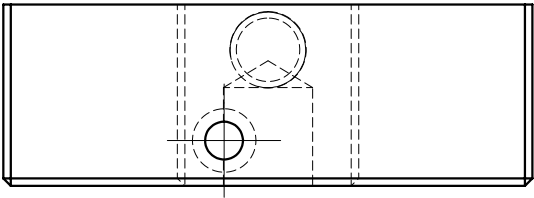
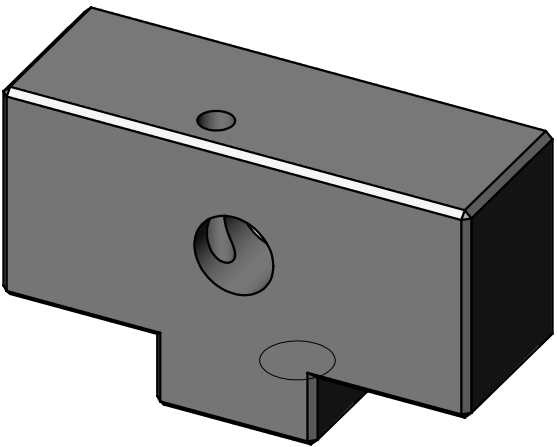
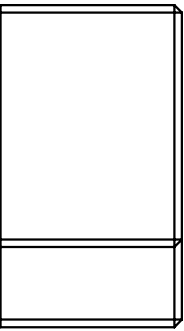
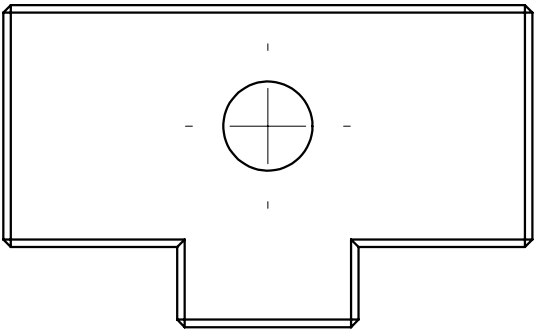
- NOTES:
- UNIMAT MK.4, CAST IRON BED, CONVEX ROUND
  - ALL FILLET RADIUS R=0.5mm
  - ALL DRAFTS 2.5°

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MASS: 155.601 grams		PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: MILLIMETERS		JOB NO: <b>UNI</b>		 WWW.CNCWINGS.COM	
		DRAWN: R.GARGULAK	DATE:		
		DESIGNED: R.GARGULAK	DATE: 01/04/2013	TITLE: <b>CLAMPING VISE BODY UNIMAT DB/SL</b>	
TOLERANCES ARE: X.± .8 .X± .5 .X°± 1° .XX± .1 .XXX± .05		CHECKED:	DATE:		
MATERIAL: MALEABLE CI		APPROVED:	DATE:	SIZE: <b>B</b>	FSCM No.
FINISH: NONE		APPLICATION: N/A		DRAWING NUMBER: <b>A2Z310010</b>	
SIMILAR TO: N/A				SCALE 1:1	RELEASE DATE: N/A
				SHEET: 2 OF 3	

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
...	...	...	...



NOTES:  
1. UNIMAT MK.4, CAST IRON BED, CONVEX ROUND

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MASS: 54.671 grams		PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: MILLIMETERS  TOLERANCES ARE: X $\pm$ .8 .X $\pm$ .5 .X° $\pm$ 1° .XX $\pm$ .1 .XXX $\pm$ .05		JOB NO: UNI		 WWW.CNCWINGS.COM	
		DRAWN: R.GARGULAK	DATE:		
		DESIGNED: R.GARGULAK	DATE: 01/04/2013	TITLE: CLAMPING VISE MOVING JAW UNIMAT DB/SL	
MATERIAL: AISI 1045		CHECKED:	DATE:		
FINISH: GROUND		APPROVED:	DATE:	SIZE: B	FSCM No.
SIMILAR TO: N/A		APPLICATION: N/A		DRAWING NUMBER: A2Z310020	
				SCALE 2:1	RELEASE DATE: N/A
				SHEET: 3 OF 3	



CLAMPING VISE  
MOVING JAW  
UNIMAT DB/SL

SIZE: B  
FSCM No.  
DRAWING NUMBER: A2Z310020

SCALE 2:1  
RELEASE DATE: N/A

SHEET: 3 OF 3