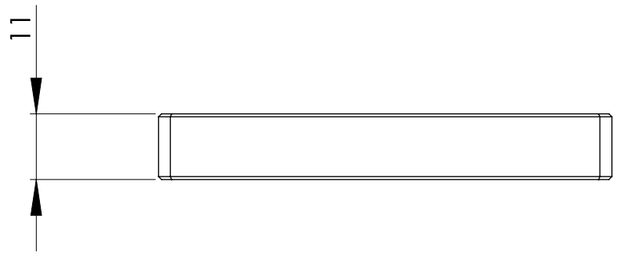
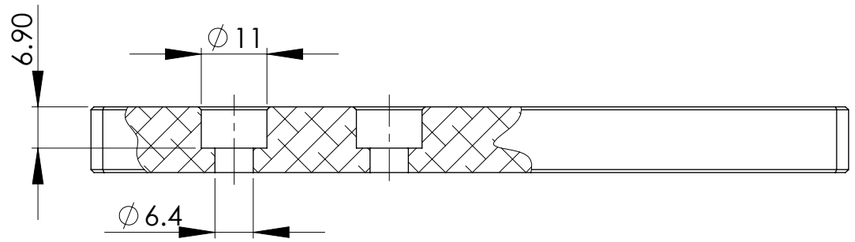
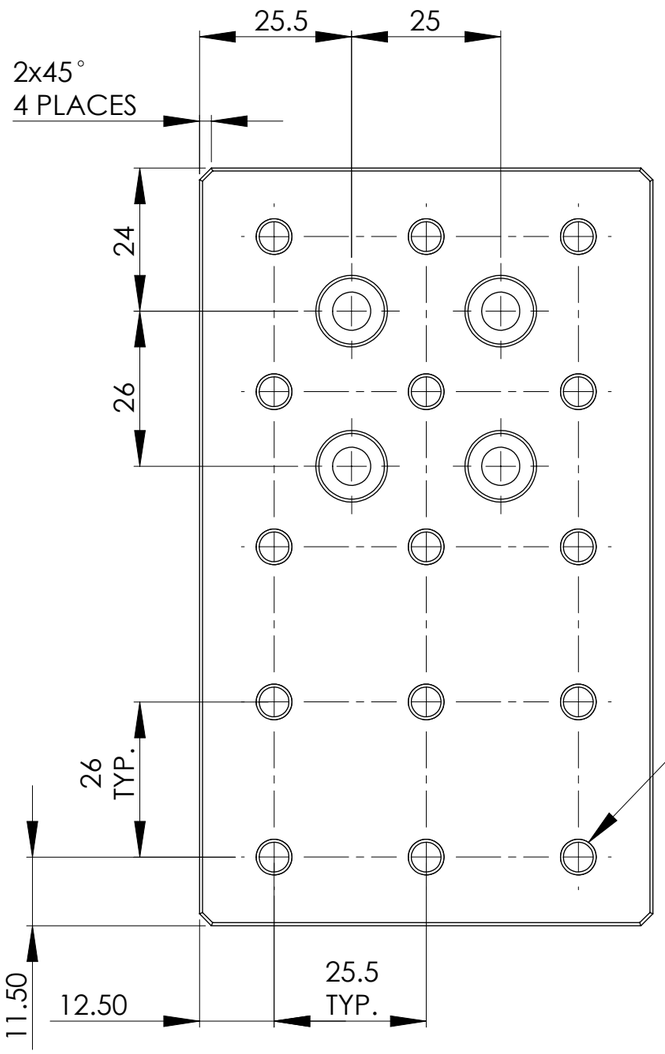
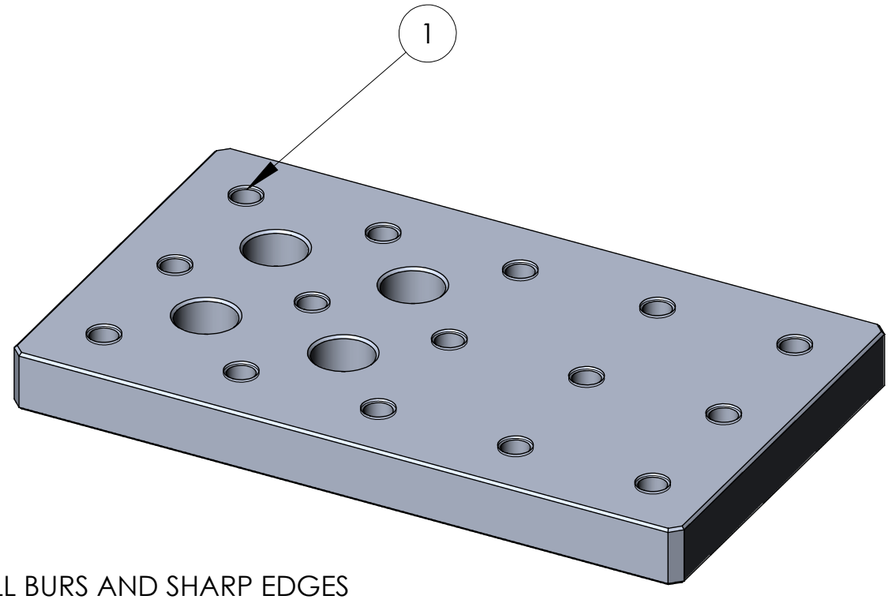
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
...	...	...	...









NOTES:
1. REMOVE ALL BURS AND SHARP EDGES
2. ALL CHAMFERS 0.5x45°, UNLESS NOTED OTHERWISE
3. DRILL (∅6.2mm) AND TAP FOR M6x1.5D HELICOIL,
4. INSTALL M6x1.5D HELICOIL THREAD INSERT

ITEM NO.	PART OR IDENTIFYING NO.	DESCRIPTION	MANUFACTURER	QTY REQ'D
1	11139065	THREADED INSERT, M6-1 x 1.5D 18-8 S/S	FASTENAL	15

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MASS: 268.8 grams

PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN: MILLIMETERS

TOLERANCES ARE:
X. ± .5
.X ± .1 .X° ± 1°
.XX ± .05
.XXX ± .005

JOB NO: UNI

DRAWN: R.GARGULAK DATE:

DESIGNED: DATE:

CHECKED: DATE:

APPROVED: DATE:

MATERIAL: 60601-T6

FINISH: NONE

SIMILAR TO: N/A

APPLICATION: UNI-000

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TITLE: MILLING TABLE M6 HOLES UNIMAT DB/SL

SIZE: B | FSCM No. | DRAWING NUMBER: UNI-006 | REV A

SCALE 1:1 | RELEASE DATE: N/A | SHEET: 1 0F 1

December-11-16

Y:\Machinery\UNIMAT\SB200\Drawings\UNI-006