

METRIC THREADS, RECOMMENDED SIZE AND PITCH COMBINATIONS

DIAMETER			COARSE	FINE	CONSTANT PITCH						
1			0.25	0.2							
	1.1		0.25	0.2							
1.2			0.25	0.2							
	1.4		0.3	0.2							
1.6			0.35	0.2							
	1.8		0.35	0.2							
2			0.4	0.25							
	2.2		0.45	0.25							
2.5			0.45	0.35							
3			0.5	0.35							
	3.5		0.6	0.35							
4			0.7	0.5							
	4.5		0.75	0.5							
5			0.8	0.5							
		5.5		(0.5)							
6			1	0.75							
	7		1	0.75							
8			1.25	1							0.75
		9	1.25							1	0.75
10			1.5	1.25						1	0.75
		11	1.5							1	0.75
12			1.75	1.25					1.5	1	
	14		2	1.5						1	
		15							1.5	1	
16			2	1.5						1	
		17							1.5	1	
	18		2.5	1.5			2			1	
20			2.5	1.5			2			1	
	22		2.5	1.5			2			1	
24			3	2					1.5	1	
		25					2		1.5	1	
		26							1.5	1	
	27		3	2					1.5	1	
		28					2		1.5		
30			3.5	2		(3)			1.5	1	
		32					2		1.5	1	
	33		3.5	2		(3)			1.5		
		35							1.5		
36			4			3	2		1.5		
		38							1.5		
	39		4			3	2		1.5		
		40				3	2		1.5		
42			4.5		4	3	2		1.5		
	45		4.5		4	3	2		1.5		
48			5		4	3	2		1.5		
		50				3	2		1.5		
	52		5		4	3	2		1.5		
		55			4	3	2		1.5		
56			5.5		4	3	2		1.5		
		58			4	3	2		1.5		
	60		5.5		4	3	2		1.5		
		62			4	3	2		1.5		
64			6		4	3	2		1.5		
		65			4	3	2		1.5		
	68		6		4	3	2		1.5		
		70			6	4	3	2	1.5		

DIAMETER			CONSTANT PITCH				
72	76	75	6	4	3	2	1.5
			6	4	3	2	1.5
			6	4	3	2	1.5
80	82	78				2	
			6	4	3	2	1.5
						2	
90	95	85	6	4	3	2	
			6	4	3	2	
			6	4	3	2	
100	105		6	4	3	2	
			6	4	3	2	
			6	4	3	2	
110	120	115	6	4	3	2	
			6	4	3	2	
			6	4	3	2	
125	130		6	4	3	2	
			6	4	3	2	
			6	4	3	2	
140	150	135	6	4	3	2	
			6	4	3	2	
			6	4	3	2	
160	170	145	6	4	3	2	
			6	4	3	2	
			6	4	3	2	
180	190	155	6	4	3		
			6	4	3		
			6	4	3		
200	210	165	6	4	3		
			6	4	3		
			6	4	3		
220	240	175	6	4	3		
			6	4	3		
			6	4	3		
250	260	185	6	4	3		
			6	4	3		
			6	4	3		
280	300	195	6	4	3		
			6	4	3		
			6	4	3		
		205	6	4	3		
			6	4	3		
			6	4	3		
		215	6	4	3		
			6	4	3		
			6	4	3		
		225	6	4	3		
			6	4	3		
			6	4	3		
		230	6	4	3		
			6	4	3		
			6	4	3		
		235	6	4	3		
			6	4	3		
			6	4	3		
		245	6	4	3		
			6	4	3		
			6	4	3		
		255	6	4	3		
			6	4	3		
			6	4	3		
		265	6	4			
			6	4			
			6	4			
		270	6	4			
			6	4			
			6	4			
		275	6	4			
			6	4			
			6	4			
		285	6	4			
			6	4			
			6	4			
		290	6	4			
			6	4			
			6	4			
		295	6	4			
			6	4			
			6	4			
			6	4			